

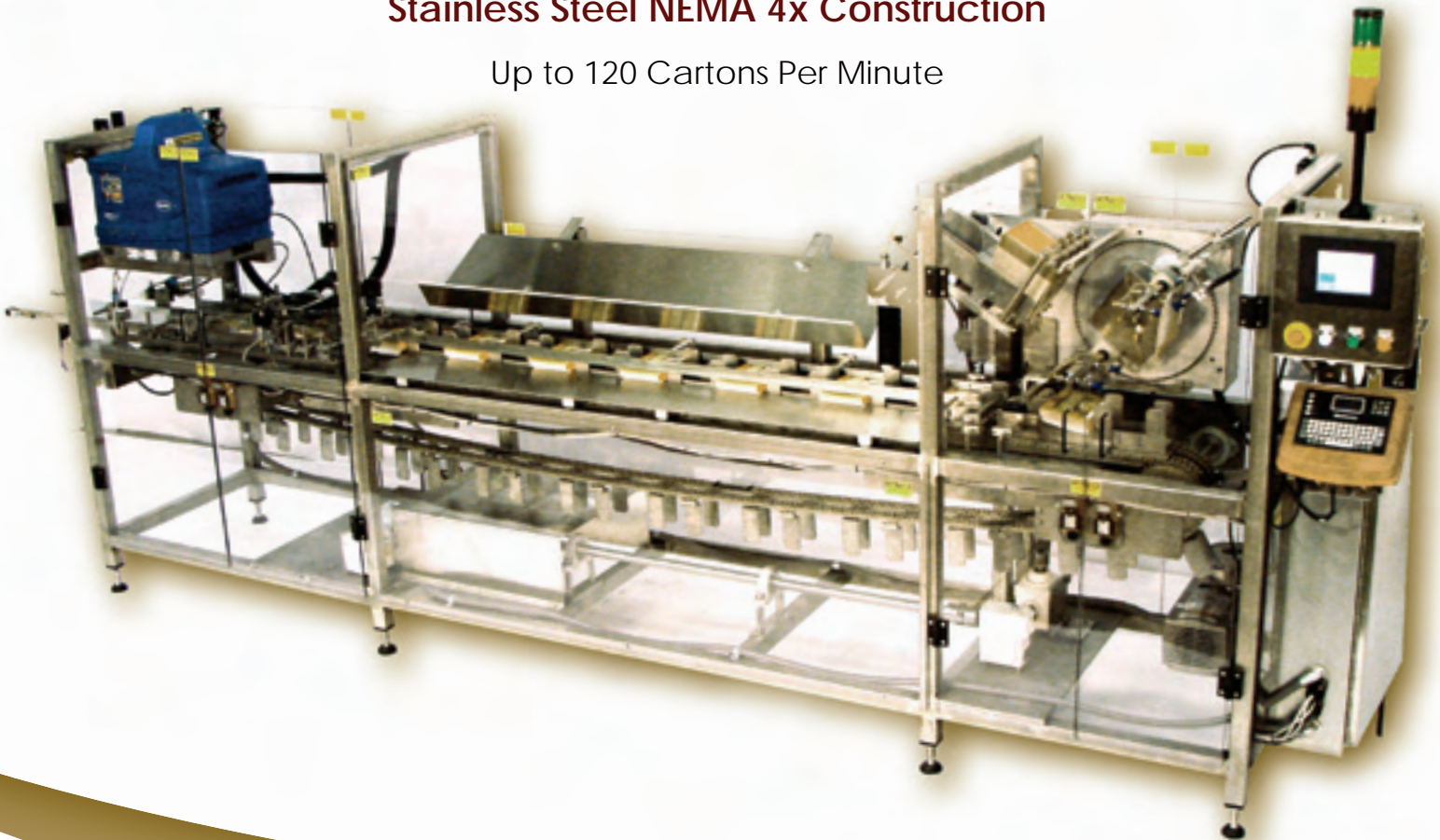
# TPMI

## C O R P O R A T I O N

Producing standard and custom automation equipment for  
the food, pharmaceutical, and manufacturing industries.

### *1200SS-HD* Hand Load Cartoner Stainless Steel NEMA 4x Construction

Up to 120 Cartons Per Minute



Cartoning • Casepacking • Automation • Custom Designs

### TPMI CORPORATION

6520 Edenvale Blvd. Suite 104B • Eden Prairie, MN 55346  
P. 952.974.3805 • F. 952.974.0028 • [www.tpmicorp.com](http://www.tpmicorp.com)

# 1200SS-HD

The new stainless steel cartoner from TPMI has all of the features you need in a hand load cartoner:

## STANDARD FEATURES:

- 1. CAPTURED FLIGHT CHAIN**  
Keeps carton square during sealing.
- 2. #50 CHAIN**  
For extended life.
- 3. SIX FOOT HAND LOAD SECTION**  
Plenty of room (photo 1).
- 4. MAIN LINE SHAFT**  
For dependable tucking and carton feeding.
- 5. AC INVERTER VARIABLE SPEED DRIVE**
- 6. ROTARY FEEDER / CARTON PREBRAKE**  
With a 240° carton prebrake system, the machine will open even the hardest cartons. Opposed vacuum is timed on and off to keep air consumption low (photo 2).

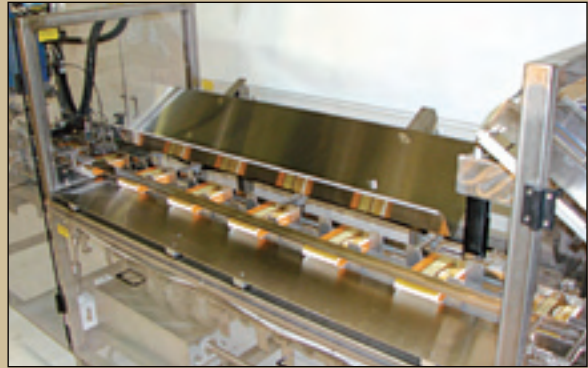


Photo 1 6' Hand Load Deck

## OPTIONAL EQUIPMENT:

### TOUCH SCREEN CONTROL

Includes the following:

- low glue warnings
- glue not up to temperature
- glue timing with skip pattern

### POWERED MAGAZINE

Includes the following:

- low magazine warning

### OPEN FLAP DETECTION AND REJECT INFED CONVEYOR CASTERS FOR MOBILITY

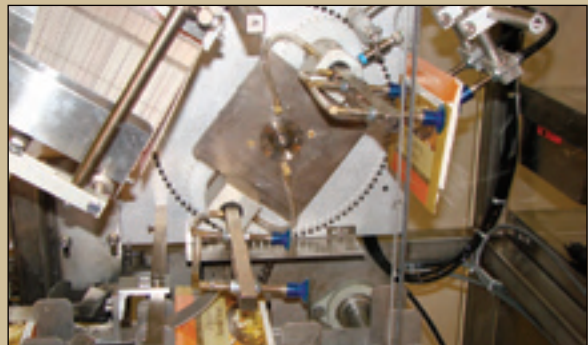


Photo 2 Opposed Vacuum Carton Prebrake

NOTE: NOT TO SCALE

### ELECTRICAL REQUIREMENTS:

230v 3-phase power 60hz

### CARTON SPEED:

up to 120 cartons per minute

### CARTON SIZE RANGE:

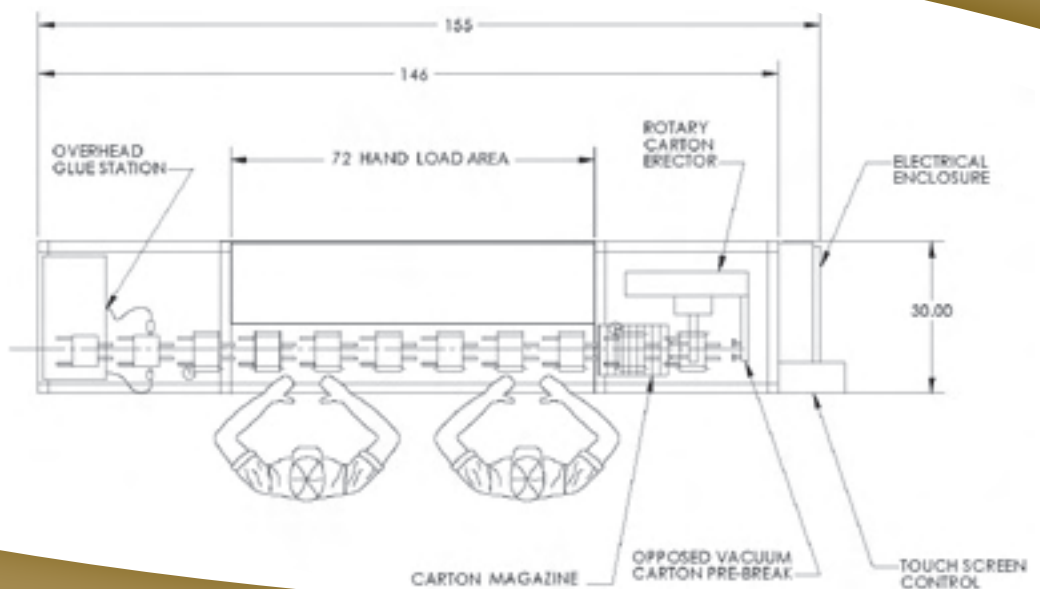
minimum: 3"L x 1/2"W x 4 1/2"D  
maximum: 9"L x 4"W x 12"D

### VACUUM SOURCE:

low noise vacuum pump

### CONSTRUCTION:

stainless steel



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